

Date: Monday, 11/28/2005 9:21:33 AM
 User: Linda Lacelle

Process Sheet

SPLIT-1

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CO-PILOT EMERGENCY CARGO RELEASE KIT
Job Number	: 24975		
Estimate Number	: 10992		
P.O. Number	: N/A	Part Number	: D412704011
This Issue	: 11/28/2005 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: N/A	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 12/20/2005
Checked & Approved By	: SEE ABOVE DATE & USER	Qty:	4 Um: Each
Comment	: Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF		3

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D41270401	Pedal Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-704-041 Pedal Assembly B25041

4.0	D412704045	Cable Assy (212/214/412)
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-704-045 Cable Assembly B22643 1m

B22750 2m

5.0	D32072	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

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Job Number: 24975

Part Number: D412704011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1 D3207-2

Bracket

B22079 ✓

6.0

D32075

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1 D3207-5

Bracket

B22074 ✓

7.0

D32081

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1 D3208-1

Doubler

B23526 -

8.0

D32083

Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1 D3208-3

Pedal Mount Angle

B23526 ✓

9.0

D32087

Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1 D3208-7

Filler

B23526

10.0

D32089

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1 D3208-9

Doubler

B22077 ✓

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Job Number: 24975

Part Number: D412704011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	D320811	Filler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1	D3208-11	Filler	B22076
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12.0	D32141	Placard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1	D3214-1	Placard	B23195
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13.0	AN36A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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2	AN3-6A	Bolt	M18950
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14.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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4	AN960JD10L	Washer	M18235
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15.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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2	MS21042L3	Nut (or -3)	M18615 smcp
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M18917 smcp

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Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

MS21919DG5

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

4 MS21919DG5 Clamp

M15194 10mcp

M16526 2mcp

06/03/07

(3)

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

06/03/06

(2)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location:

PPP Rev: Rev A

19.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

LEVEL 21 inspection

06/03/07

Job Completion



06-03-07